

Date: Monday, 4/24/2006 10:26:23 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : PLATE
Job Number : 26779	
Estimate Number : 11417	
P.O. Number : N/A	Part Number : D34583
This Issue : 4/24/2006 S.O. No. : N/A	Drawing Number : D3458 REV.A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : MACHINED PARTS	Drawing Revision : A
Previous Run : 25417	Material : N/A
Written By : SEE A COMMENT BELOW	Due Date : 5/30/2006 Qty: 4 Um: Each
Checked & Approved By : JF 06.04.24	
Comment : est. REV. A 05.12.13 NEW ISSUE EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6B0187X04000	6061-T6 Bar .178" x 4.0"
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Comment: Qty.: 0.7350 f(s)/Unit Total : 2.9400 f(s)
 ALUMINUM 6061-T6 Bar .188" x 4.0"
 Batch: 19681

J-F 06/04/24 12

2.0	SHEAR	SHEAR
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Comment: SHEAR
 cut blanks 8.400" long

J-F 06/04/24 12

3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
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Comment: HAAS CNC VERTICAL MACHINING #1
 1-Machine as per folio FA605 rev. AA & dwg D3458 rev. A

J-F 06/04/24 12

4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

J-F 06/04/24 12

5.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

J-F 06/04/25 12

6.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1
 Deburr parts per dwg D3458

J-F 06.04.27 12

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: DP Date: 06/04/28
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PLATE

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Part Number: D34583

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

QC5

INSPECT WORK TO CURRENT STEP



06.04.27

(12)

Comment: INSPECT WORK TO CURRENT STEP

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *WA 25*

06.04.27

12

9.0

DC

DOCUMENT CONTROL



(12)

Comment: DOCUMENT CONTROL

06/04/28

Job Completion



06.04.28

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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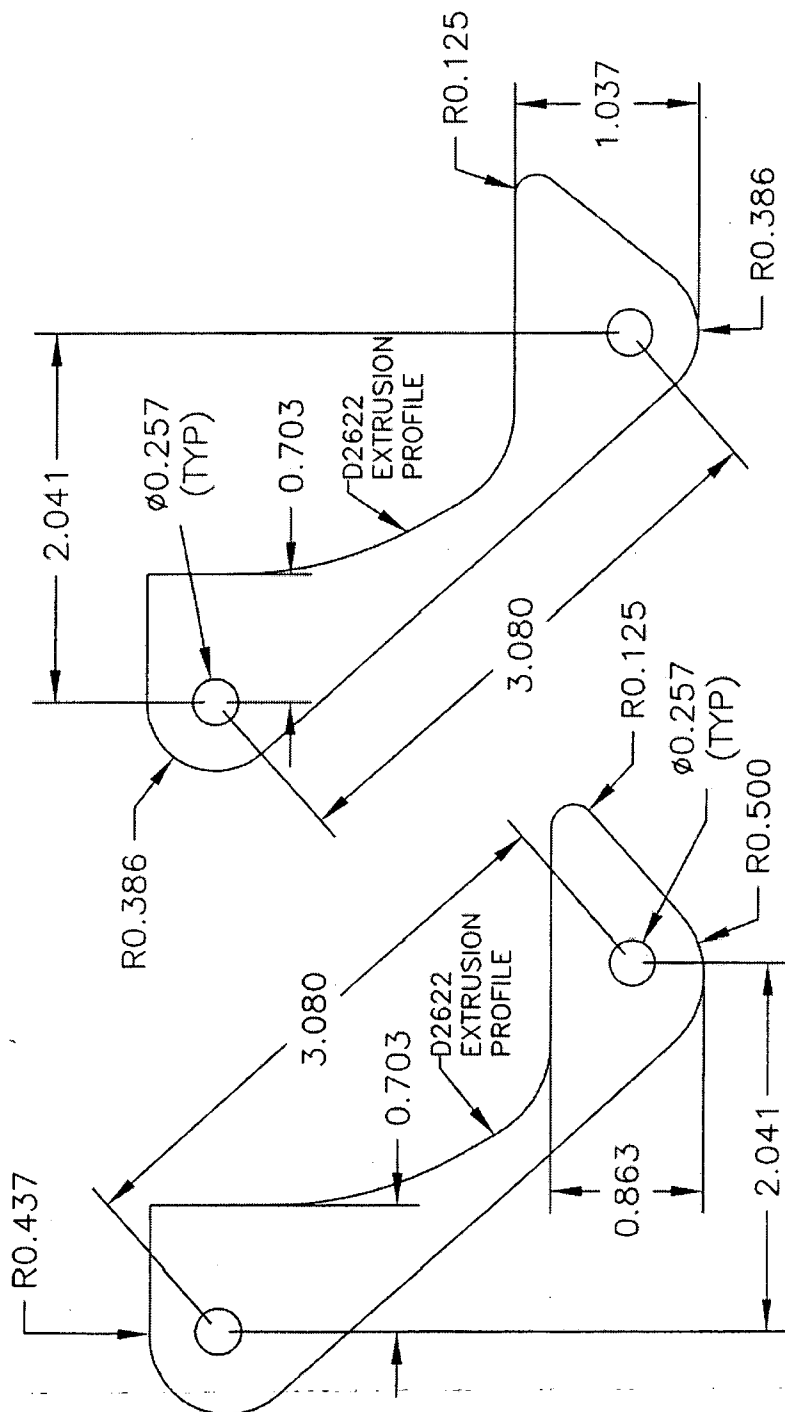
NOTE: Date & initial all entries

DART

DESIGN PH	DRAWN BY PH	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3458	REV. A SHEET 1 OF 1
DATE 05.09.23		TITLE STEP MOUNTING PLATE	SCALE 1:1
A	05.09.23	NEW ISSUE	

RELEASED

05.11.14 [Signature]



D3458-3 STEP MOUNTING PLATE

SHOP COPY
RETURN TO
ENGINEERINGUNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER

NO. 26779

D3458-1 STEP MOUNTING PLATE

D3458-1/-3 STEP MOUNTING PLATE

1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-250) 0.188 THICK
(REF DART SPEC. M6061T6S.188)

2) FINISH: NONE

3) ALL DIMENSIONS ARE IN INCHES

4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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